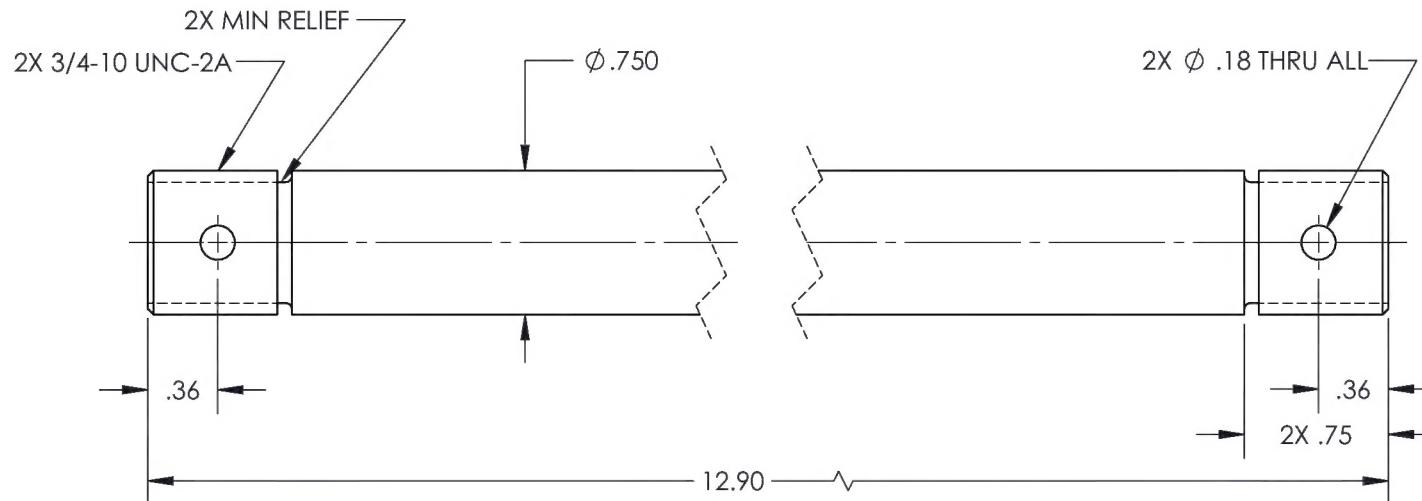


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REVISIONS						
REV	ECR	DESCRIPTION			DATE	INITIAL
0		AS DRAWN BY CANAM			8/2/2013	JAG
2	16-0063	UPDATED TO NEW STANDARDS. CH'D MATL WAS 4140 IS 4140/4142. ADDED 2X .18 THRU ALL HOLES. ADDED DIMS .36, .36, 2X MIN RELIEF. DELETED DIMS 2X .08, 2X R.03, 2X Ø.63. CH'D DIMS WAS 12.900 IS 12.90, WAS 2X .750 IS 2X .75, WAS 2X 3/4-10 IS 2X 3/4-10 UNC-2A. ADDED BATCH # NOTE.			6/30/2016	DPD
						JAG



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

TITLE	
DRAW BAR	
DWG NO. 4.5NR-66 REV 2	
MATERIAL 4140/4142	
HEAT TREAT RC 40-42	
FINISH SEE NOTE 1	
SPEC	
DRAWN BY: CANAM	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
ASSY QTY	ASSY QTY
B/O	Part #
UNIT QTY	Description
Material	
B/O INFORMATION OR SPECIFICATIONS	
SCALE 1:1	DATE 10/20/2008
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE 1:1	DATE 10/20/2008	SHEET 1 OF 1
			4.5NR-66	1	DRAW BAR	4140/4142				